

# Work Order ID 71073

Tuesday, June 21, 2011 3:46:32 PM



Page 1

Item ID: D412-702-109B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 6/21/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/21/2011 Req'd Qty: 1.00



Customer:

Reference: disassemble

Approvals:

Process Plan:

*[Signature]*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

ICA-D412-702

3

100

0.00



Small Fab

Small Fab

Memo

0.00

PULL FROM STOCK:  
1 X D412-702-109B B65018  
DISASSEMBLE KIT  
RETURN TO STOCK:  
D3573-3 B62719  
D3579-045 B59039  
DISCARD ALL HARDWARE

*EP 11/06/12* *Q*

120

0.00



Packaging

Packaging

Memo

0.00

RETURN PARTS TO STOCK USING ORIGINAL B/N

*SL 274*

*EP 11/06/12* *Q*

**Work Order ID 71073**

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Tuesday, June 21, 2011 3:46:32 PM

Item ID: D412-702-109B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 6/21/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/21/2011 Req'd Qty: 1.00



Customer:

Reference: disassemble

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/22

MF  
11-06-22

# Picklist Print

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Work Order ID: 71073

Parent Item: D412-702-109B

Parent Item Name: Harness Assembly



Start Date: 6/21/2011

Required Date: 6/21/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.05.10 new issue EC  
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3573-3 		Manufactured	No				Each	0.0000		-1		6/21/11	
Adapter													
D3579-045 		Manufactured	No				Each	5.0000		-1		6/21/11	
Shoulder Harness													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST272A			5						
				59039			1						
				65013			4						
D412-702-109B 		Manufactured	No				Each	0.0000		1			
Harness Assembly													

65018

Status	Item ID	Rev	Name	Quantity Per	UOM	Stop Date	Route Seq ID	Scrap %	rap Quant	Comments	Date Last Mod
✓	AN960JD10LL		Washer	4.0000	Each		100	0 %	0.0000		7/27/2009 10:01...
✓	D3573-3		Adapter	1.0000	Each		100	0 %	0.0000		12/5/2009 7:00...
✓	D3579-045		Shoulder Har...	1.0000	Each		100	0 %	0.0000		4/26/2011 8:13...
✓	K62		CLIP	1.0000	Each		100	0 %	0.0000		7/27/2009 10:01...
✓	MS21042L3		Nut	4.0000	Each		100	0 %	0.0000		7/27/2009 10:01...
✓	MS24693-S272		Screw	4.0000	Each		100	0 %	0.0000		7/27/2009 10:01...

109B

71073

6528

# Picklist Print

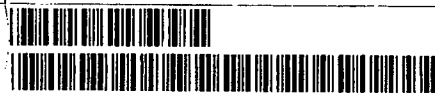
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Work Order ID: 65018

Parent Item: D412-702-109B

Parent Item Name: Harness Assembly



Start Date: 1/5/2011

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.05.10 new issue EC  
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10LL  Washer		Purchased	No			100	Each	4,051.000	4	4			
<div> <div>Location</div> <div>ST349</div> <div>19085</div> <div>19600</div> </div> <div> <div>Loc Qty</div> <div>4051</div> <div>472</div> <div>3579</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
D3573-3  Adapter		Manufactured	No			100	Each	3.0000	1	1			
<div> <div>Location</div> <div>ST244</div> <div>50473</div> <div>57223</div> <div>62719</div> </div> <div> <div>Loc Qty</div> <div>3</div> <div>1</div> <div>1</div> <div>1</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> </div>													
D3579-045  Shoulder Harness		Manufactured	No			100	Each	4.0000	1	1			
<div> <div>Location</div> <div>ST272A</div> <div>59039</div> </div> <div> <div>Loc Qty</div> <div>4</div> <div>4</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													

EPB 11/01/06

4  
EPB 11/01/06

1  
EPB 11/01/06

1

# Picklist Print

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Work Order ID: 65018

Parent Item: D412-702-109B

Parent Item Name: Harness Assembly

Start Date: 1/5/2011

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

K62

Purchased

No

100

Each

21.0000

1



CLIP

## Location

## Loc Qty

## Loc Code

ST243A

21

110957

1

113878

20

MS21042L3

Purchased

No

100

Each

2,544.000

4



Nut

## Location

## Loc Qty

## Loc Code

ST300

2544

114784

9

115835

831

116373

4

116391

900

116540

800

MS24693-S272

Purchased

No

100

Each

141.0000

4



Screw

## Location

## Loc Qty

## Loc Code

ST288

141

111548

1

112492

4

115835

36

116391

100

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Shop Packet Print

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